



Thiazole derivatives as corrosion inhibitors for C-steel in sulphuric acid solution

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ABSTRACT

5-phenylazo-2-thioxo-thiazolidin-4-one and four of its derivatives have been investigated as corrosion inhibitors for C-steel in 1 M sulphuric acid solution using weight-loss and galvanostatic polarization techniques. The efficiency of the inhibitors increases with increase in inhibitor concentration but decreases with a rise in temperature. The conjoint effect of the thiazole derivatives and KBr, KSCN and KI has also been studied. The apparent activation energy (E_a^*) and other thermodynamic parameters (ΔS^* , ΔH^* and ΔG_{ads}^*) for the corrosion process have also been calculated. The galvanostatic polarization data indicated that, the inhibitors were of mixed-type, but the cathode is more polarized than the anode. The slopes of the cathodic and anodic Tafel lines (β_c and β_a) are approximately constant and independent of the inhibitor concentration. The adsorption of these compounds on C-steel surface has been found to obey the Temkin's adsorption isotherm. The mechanism of inhibition was discussed in the light of the chemical structure of the undertaken inhibitors.

1. Introduction

Corrosion and corrosion inhibition of iron and iron alloys, in general, and steel in particular, have been received a great attention in different media [1-5] with and without various types of inhibitors. The corrosion inhibition of C-steel becomes of such interest to do because of its widely use as a constructional material in many industries and this is due to its excellent mechanical properties and low cost.

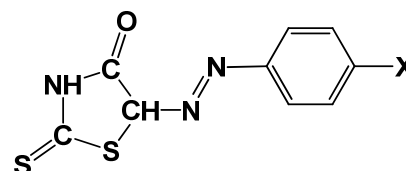
A number of studies have recently appeared in the literature [6-10] on the topic of the corrosion inhibition of C-steel in acidic media. But little work appears to have been done on the corrosion inhibition of steel alloys in sulphuric acid using thiazole derivatives.

The present work was designed to study: i) corrosion inhibition of C-steel in hydrochloric acid solutions by some thiazole derivatives using weight-loss and galvanostatic polarization techniques, ii) the effect of substituted groups on the inhibition efficiency and also iii) the effect of temperature on the corrosion rate in order to calculate some thermodynamic parameters related to the corrosion process.

2. Experimental

2.1. Materials

The experiments were performed with C-steel having the chemical compositions given in the following Table 1. The inhibitors used in this study were selected from thiazole derivatives and given in Scheme 1.



X: -OCH₃, (A₁); -CH₃, (A₂); -H, (A₃); -Cl, (A₄); -NO₂, (A₅)

Scheme 1

Table 1. Chemical composition of C-steel.

Element	Weight (%)
C	0.200
Mn	0.350
P	0.024
Si	0.003
Fe	The rest

2.1.1. Preparation of inhibitors used

Thiazole derivatives [A₁₋₅] were prepared by adding 0.01 mole of sodium nitrite acidified with 1:1 HCl dropwise with gradual stirring to the hydrochloric acid solution of 0.01 mole of both [*p*-methoxy aniline, *p*-methyl aniline, aniline, *p*-chloro aniline & *p*-nitro aniline] [11,12] and kept for about 20 minutes in ice bath. The formed diazonium chloride solution was added gradually with vigorous stirring to a 0.01 mole cold solution of 2-thioxo-thiazolidin-4-one in 20 mL pyridine containing 5 g sodium acetate, respectively. After dilution the thiazole compounds formed were recrystallized from ethyl alcohol and then dried in vacuum desiccators over anhydrous calcium chloride.

The important IR spectra bands of studied inhibitors (A_{1-5}) are presented and discussed. $\nu(N=N)$ azo function symmetric stretching vibration appears in 1530-1540 cm^{-1} region. A broad band centered in the 1100-1150 cm^{-1} region assigned thiocarbonyl on $\nu(C=O)$ symmetric stretching vibration saturated ketone appears in 1420-1450 cm^{-1} region [11,12].

100 mL stock solutions [10^{-3}M] of compounds [A_{1-5}] were prepared by dissolving an accurately weighed quantity of each material in an appropriate volume of absolute ethanol, then the required concentrations [1×10^{-6} - $11 \times 10^{-6}\text{M}$] were prepared by dilution with bidistilled water.

Sulphuric acid solution was prepared by diluting the appropriate volume of the concentrated chemically pure acid (BDH grade), with bidistilled water and its concentration was checked by standard solution of Na_2CO_3 .

Two different techniques have been employed for studying the corrosion inhibition of C-steel by thiazole derivatives, these are: i) Chemical technique (weight-loss method) and ii) Electrochemical technique (galvanostatic polarization method).

2.2. Chemical technique (Weight-loss method)

The reaction basin used in this method was graduated glass vessel 6 cm inner diameter and having a total volume of 250 mL. 100 mL of the test solution were employed in each experiment. Three test pieces were cut into 2.0x2.0x0.2 cm. They were mechanically polished with emery paper (a coarse paper was used initially and then progressively finer grades were employed), degreased in acetone [13], rinsed with bidistilled water and finally dried between two filter papers and weighed. The test pieces were suspended by suitable glass hooks at the edge of the basin, and under the surface of the test solution by about 1 cm. After specified periods of time, the three test pieces were taken out of the test solution, rinsed with bidistilled water, dried as before and weighed again. The average weight loss at a certain time for each set of three samples was taken. The weight loss was recorded to the nearest 0.0001 g.

2.3. Electrochemical technique (galvanostatic polarization method)

Three different types of electrodes were used during polarization measurements: The working electrode was C-steel electrode, which cut from C-steel sheets, thickness 0.2 cm. The electrode was of dimensions 1.0 cm x 1.0 cm and was weld from one side to a copper wire used for electric connection. The sample was embedded in glass tube using epoxy resin [14]. The electrode was prepared before immersion in the test solution as in case of weight loss method. There are three types of electrodes saturated calomel electrode (SCE) and a platinum coil as reference and auxiliary electrodes, respectively used in galvanostatic polarization method.

A constant quantity of the test solution (100 mL) was taken in the polarization cell. A time interval of about 30 minutes was given for the system to attain a steady state. Both cathodic and anodic polarization curves were recorded galvanostatically using Amel galvanostat (Model-549) and digital Multimeters (Fluke-73) were used for accurate measurements of potential and current density. All the experiments were carried out at 30 ± 1 °C by using an ultra circulating thermostat.

3. Results and discussion

3.1. Weight-loss measurements

Weight-loss of C-steel was determined at various time intervals in absence and presence of different concentrations of thiazole derivatives, compounds [A_{1-5}]. The obtained weight

loss-time curves are represented in Figure 1 for inhibitor [A_1], the most effective one. Similar curves were obtained for other inhibitors (not shown).

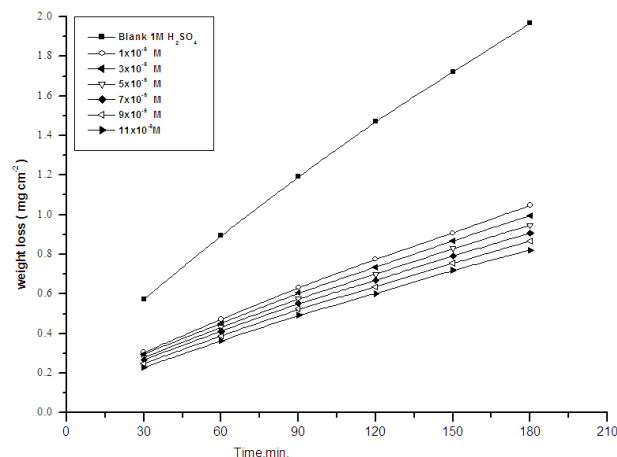


Figure 1. Weight loss-time curves for C-Steel dissolution in 1 M H_2SO_4 in absence and presence of different concentration of A_1 at 30 °C.

The inhibition efficiency of corrosion was found to be dependent on the inhibitor concentration, nature of substituents and their positions in phenyl ring, with respect to the phenylazo molecule derivatives. The curves obtained in the presence of inhibitors fall significantly below that of free acid. In all cases, the increase in the inhibitor concentration was accompanied by a decrease in weight-loss and an increase in the percentage inhibition. These results lead to the conclusion that, these compounds under investigation are fairly efficient as inhibitors for C-steel dissolution in sulphuric acid solution. Also, the degree of surface coverage (θ) by the inhibitor, calculated from Eq. [1], would increase by increasing the inhibitor concentration.

$$\theta = 1 - (\Delta W_{\text{inh.}} / \Delta W_{\text{free}}) \quad [1]$$

Where $\Delta W_{\text{inh.}}$ and ΔW_{free} are the weight losses per unit area in presence and absence of the inhibitor, respectively.

In order to get a comparative view, the variation of the percentage inhibition [%] of the five inhibitors with their molar concentrations were calculated according to Eq. [2]; values obtained are summarized in Table 2.

$$\% I = \theta \times 100 \quad [2]$$

Table 2. Values of % inhibition efficiencies of inhibitors for the corrosion of C-steel in 1 M H_2SO_4 from weight loss measurements at different concentrations at 30 °C.

Conc. (M)	% Inhibition efficiency				
	A_1	A_2	A_3	A_4	A_5
1×10^{-6}	47.3	45.1	33.0	25.3	16.4
3×10^{-6}	49.6	47.1	34.3	26.5	18.6
5×10^{-6}	51.9	49.5	36.5	27.6	20.5
7×10^{-6}	54.1	51.4	37.6	29.8	20.9
9×10^{-6}	56.8	54.0	38.7	30.9	22.0
11×10^{-6}	59.4	56.5	50.45	32.0	25.5

Careful inspection of these results showed that, at the same inhibitor concentration, the order of inhibition efficiencies is as follow: $A_1 > A_2 > A_3 > A_4 > A_5$

The variation of surface coverage determined by weight-loss, θ , with the logarithm of the inhibitor concentration, $\log C$, are represented in Figure 2. Temkin isotherm was obeyed for adsorption of thiazole derivatives on the surface of C-steel in 1 M H_2SO_4 acid at 30 °C. The data gave straight lines indicating that Temkin isotherm [15] is valid for these systems.

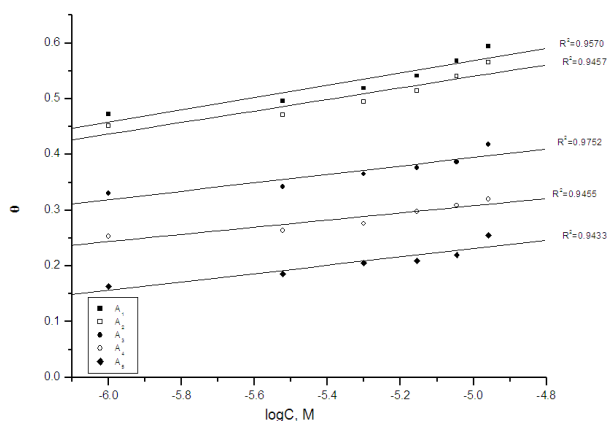


Figure 2. θ vs $\log C$ curves for corrosion of C-Steel in 1 M H_2SO_4 in presence of different concentration of thiazole derivatives from weight loss measurement at 30 °C.

The Temkin equation is:

$$\ln K.C = a.\theta \quad [3]$$

On the other hand, it is found that the kinetic-thermodynamic model of El Awady *et al* [16]:

$$\log \theta / (1-\theta) = \log K' + y \log C \quad [4]$$

is valid to operate the present adsorption data.

The equilibrium constant of adsorption $K = K^{(1/y)}$, where $1/y$ is the number of the surface active sites occupied by one thiazole molecule and C is the bulk concentration of the inhibitor. Plotting $\log \theta/(1-\theta)$ against $\log C$ at 30 °C is given in Figure 3 where straight line relationships were obtained suggesting the validity of this model for all cases studied. The calculated values of $1/y$, K and ΔG°_{ads} are given in Table 3. Inspection of the data of this Table shows that the large values of ΔG°_{ads} and its negative sign indicate that the adsorption of thiazole derivatives on C-steel surface is proceeding spontaneously and is accompanied by a highly-efficient adsorption. It is worth noting that the value of $1/y$ is more than unity. This means that the given inhibitor molecules will occupy more than one active site. In general, the values of ΔG°_{ads} obtained from El Awady *et al.* [16] model are comparable with those obtained from Temkin isotherms.

Table 3. Inhibitor binding constant (K), Free energy of binding ΔG°_{ads} , number of active sites ($1/y$) and later interaction parameter (a) for thiazole derivatives at 303 K.

Inhibitors	Kinetic Model			Temkin isotherm		
	$1/y$	K (M^{-1})	$-\Delta G^{\circ}_{ads}$ (kJ/mol)	a	K (M^{-1})	$-\Delta G^{\circ}_{ads}$ (kJ/mol)
A ₁	9.1	163.3×10^7	69.63	21.1	163×10^8	69.60
A ₂	9.6	176.4×10^8	69.50	22.1	176×10^8	69.42
A ₃	10.2	253.4×10^6	64.60	23.5	253×10^7	64.50
A ₄	16.0	228.3×10^7	63.12	36.8	228×10^8	63.20
A ₅	15.7	120.6×10^6	62.80	36.0	121×10^7	62.74

From these results it may be generalized that the more efficient inhibitor has more negative ΔG°_{ads} . So the order of inhibition efficiencies is as follow: $A_1 > A_2 > A_3 > A_4 > A_5$. This trend will be interpreted later.

3.1.2. Effect of temperature

The effect of temperature on both corrosion and corrosion inhibition of C-steel in 1 M H_2SO_4 solution in absence and presence of different concentrations of inhibitors [A₁₋₅] at different temperatures ranging from 30 to 50 °C was investigated.

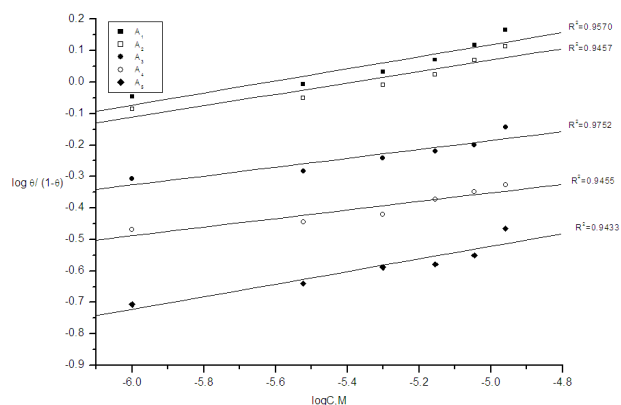


Figure 3. Curve fitting of corrosion data for C-steel in 1 M H_2SO_4 in presence of different concentration of thiazole compounds to kinetic model at 30 °C.

Arrhenius plot Eq. [5] of logarithm of the corrosion rate, $\log k$, with the reciprocal of absolute temperature, $1/T$, in absence and presence of 9×10^{-6} M of inhibitors [A₁₋₅] was shown graphically in Figure 4.

$$\ln k = B - (E_a^*/RT) \quad [5]$$

where B is a constant depends on the metal type and electrolyte, and R is the universal gas constant.

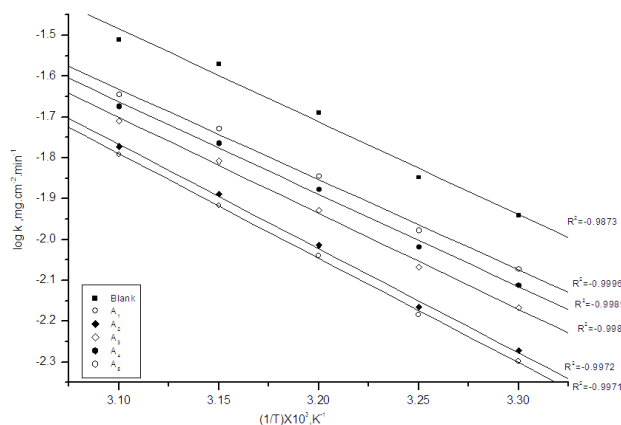


Figure 4. Log corrosion rate (k) vs $1/T$ for C-Steel in presence of 9×10^{-6} M thiazole compounds.

From the slopes of the plots, the respective activation energies [E_a^*] were calculated and tabulated in Table 4. The results show that, the values of activation energy increases in the same order of increasing inhibition efficiency of the inhibitors. It is also indicated that the whole process is controlled by surface reaction, since the energy of activation corrosion process is over 20 kJ/mol [17].

Table 4. Activation parameters of the dissolution of C-steel in 1 M H_2SO_4 in the absence and presence of 9×10^{-6} M different thiazole compounds.

Inhibitor type	Activation parameters		
	E_a^* , kJ/mol	ΔH^\ddagger , kJ/mol	$-\Delta S^\ddagger$, J/mol.K
Blank	41.5	41.02	154.7
A ₁	49.0	46.2	136.5
A ₂	48.8	45.8	137.2
A ₃	44.9	43.4	146.9
A ₄	43.3	42.6	151.4
A ₅	42.3	41.6	153.9

From the results of the effect of temperature, it was observed that the inhibition efficiency increases with increasing the inhibitors concentrations at one hand, and decreases with the rise of temperature on the other hand. This

means that these compounds are adsorbed physically on C-steel surface.

Enthalpy and entropy of activation (ΔH^* , ΔS^*) were calculated from transition state theory [18] Table 4:

$$k = (RT/Nh) \exp(\Delta S^*/R) \exp(-\Delta H^*/RT) \quad [6]$$

where h is plank's constant, N is Avogadro's number. A plot of $\log(k/T)$ vs. $(1/T)$, Eq. [6], gave a straight line as shown in Figure 5 for C-steel dissolution in 1 M H_2SO_4 in absence and presence of 9×10^{-6} M of inhibitor (A_1). The order of the inhibition efficiency of the investigated compounds as gathered from the increase in E_a^* and ΔH^* and the decrease in ΔS^* values is the same as above. E_a^* and ΔH^* of the inhibition process of C-steel in 1 M H_2SO_4 in the presence of inhibitors are nearly the same (or slightly higher) than those in free 1 M H_2SO_4 solution, indicating that no energy barrier is attained. These data reveal that the inhibition of the corrosion reactions is affected without changing the mechanism. The entropy of activation in the presence and absence of the inhibitor is large and negative. This implies that the activated complex in the rate-determining step represents association rather than dissociation, indicating that a decrease in disorder takes place in going from reactant to the activated complex.

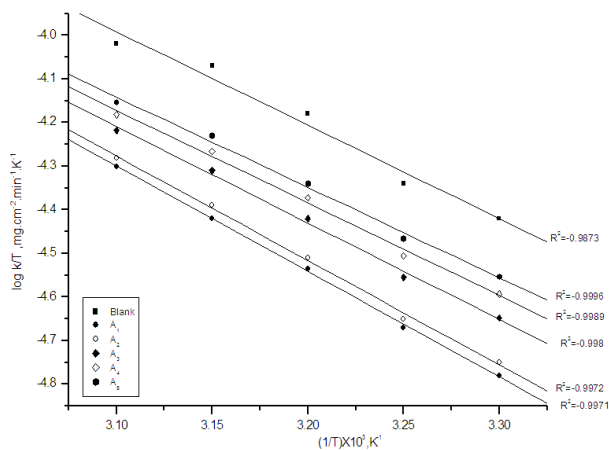


Figure 5. Log corrosion rate/ $T(kT)$ vs. $1/T$ for C-steel in presence of 9×10^{-6} M thiazole compounds.

3.1.2. Synergistic effect

The corrosion behavior of C-steel in 1 M H_2SO_4 solution in presence of 1×10^{-3} M potassium bromide, potassium thiocyanate and potassium iodide at different concentrations of inhibitors [A_{1-5}] was studied. The obtained weight-loss time curves are represented in Figure 6-8; values obtained are summarized in Table 5. From these values, it is observed that %I of the inhibitors increases with increasing concentration of inhibitors due to synergistic effects [19]. The synergistic effect of these anions (Br^- , SCN^- and I^-) has been observed [20]. This effect depends on the type of anion. From the result it was found that the order of increasing inhibition efficiency in presence of these anions is $KI > KSCN > KBr$ [21]. The strong chemisorptions of (Br^- , SCN^- and I^-) anions on the metal surface is responsible for the synergistic effect of bromide, thiocyanate and iodide anions in combination with cation of the inhibitor. The cation is then adsorbed by coulombic attraction on the metal surface where bromide, thiocyanate and iodide anions are already adsorbed by chemisorption. Stabilization of adsorbed iodide, bromide and thiocyanate anions with cations leads to greater surface coverage and therefore greater inhibition. One can conclude that the addition of iodide, bromide and thiocyanate ions enhances the inhibition efficiency to a considerable extent, due

to the increase of surface coverage in the presence of iodide, bromide and thiocyanate ions. The order of investigated compounds remains unchanged, as before. From the previous results, it is known that KI could be considered as one of the effective anions for synergistic action within the investigated inhibitors.

Table 5. Inhibition efficiency of different inhibitors for the corrosion of C-steel in 1 M H_2SO_4 containing 1×10^{-3} M KBr/KSCN/KI from weight loss measurements at 30 °C.

Anions	Conc. (M)	Inhibition efficiency				
		A ₁	A ₂	A ₃	A ₄	A ₅
KBr	0.0	22.2	22.2	22.2	22.2	22.2
	1×10^{-6}	62.3	59.9	55.4	52.2	50.3
	3×10^{-6}	66.2	63.7	58.5	56.0	52.9
	5×10^{-6}	70.7	66.6	61.1	58.5	55.4
	7×10^{-6}	75.2	70.0	66.2	61.1	57.3
	9×10^{-6}	79.6	73.3	69.4	66.2	60.4
	11×10^{-6}	84.7	76.4	72.6	69.4	62.3
KSCN	0.0	28.8	28.8	28.8	28.8	28.8
	1×10^{-6}	67.6	63.8	57.4	55.4	53.5
	3×10^{-6}	72.7	66.6	60.6	59.3	56.8
	5×10^{-6}	76.5	69.5	65.0	61.9	59.3
	7×10^{-6}	80.9	73.3	69.5	65.7	62.4
	9×10^{-6}	84.1	77.2	73.3	70.1	65.0
	11×10^{-6}	87.3	82.2	76.5	74.6	66.9
KI	0.0	40.4	40.4	40.4	40.4	40.4
	1×10^{-6}	73.4	68.2	60.0	61.3	57.4
	3×10^{-6}	78.4	71.5	65.1	66.6	61.9
	5×10^{-6}	81.6	74.0	67.7	69.6	63.2
	7×10^{-6}	84.2	77.7	71.5	73.4	65.7
	9×10^{-6}	88.0	82.8	75.3	76.5	68.9
	11×10^{-6}	91.1	86.6	80.3	79.1	71.5

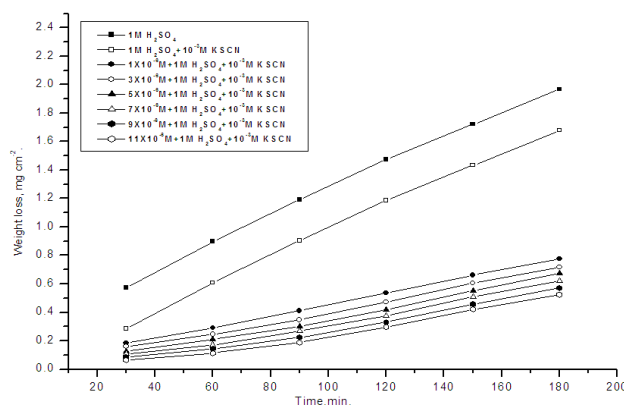


Figure 6. Weight loss-time curves for C-Steel dissolution in 1 M H_2SO_4 with and without addition of 1×10^{-3} M KBr in presence of different concentrations of A_1 at 30 °C.

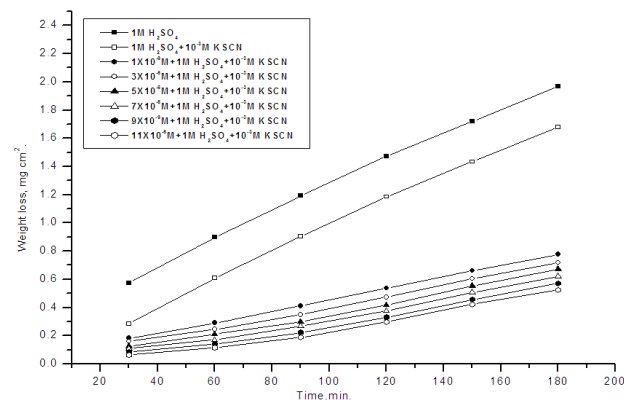
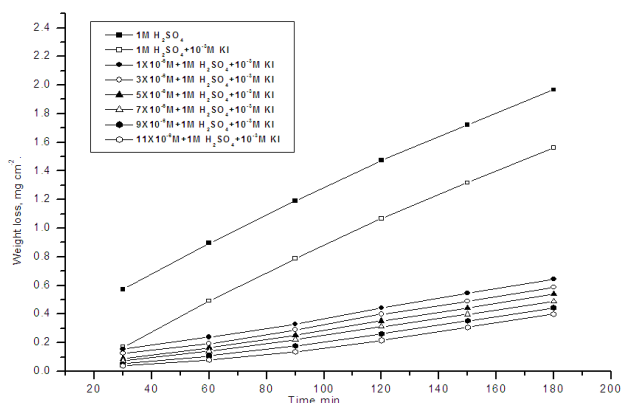


Figure 7. Weight loss-time curves for C-Steel dissolution in 1 M H_2SO_4 with and without addition of 1×10^{-3} M KSCN in presence of different concentrations of A_1 at 30 °C.

Table 6. Electrochemical parameters for C-steel in 1 M H₂SO₄ with and without different concentrations of inhibitors at 30 °C.

Inhibitors	Conc. (M)	i_{corr} (mA.cm ⁻²)	$-E_{corr}$ (mv)	β_a (mvdec ⁻¹)	$-\beta_c$ (mv dec ⁻¹)	θ	%I
A ₁	0.00	187.5	475	56	86	-	-
	1x10 ⁻⁶	130.0	491	55	51	0.3066	30.7
	3x10 ⁻⁶	121.6	479	38	52	0.3515	35.2
	5x10 ⁻⁶	113.5	482	50	53	0.3946	39.5
	7x10 ⁻⁶	87.1	475	42	55	0.5355	53.6
	9x10 ⁻⁶	69.5	473	35	48	0.6293	63.0
A ₂	1x10 ⁻⁶	63.6	472	32	48	0.6608	66.1
	3x10 ⁻⁶	145.2	473	56	86	0.2256	22.6
	5x10 ⁻⁶	133.1	476	53	75	0.2901	29.0
	7x10 ⁻⁶	121.6	480	55	65	0.3515	35.2
	9x10 ⁻⁶	106.4	481	45	54	0.4325	43.3
	11x10 ⁻⁶	72.6	471	42	54	0.6128	61.3
A ₃	1x10 ⁻⁶	69.5	469	45	55	0.6293	63.0
	3x10 ⁻⁶	148.6	483	60	86	0.2075	20.8
	5x10 ⁻⁶	141.9	485	65	81	0.2432	24.3
	7x10 ⁻⁶	132.5	481	65	80	0.2933	29.3
	9x10 ⁻⁶	111.2	477	55	80	0.4069	40.7
	11x10 ⁻⁶	75.7	473	55	75	0.5962	59.6
A ₄	1x10 ⁻⁶	75.0	473	52	62	0.6000	60.0
	3x10 ⁻⁶	185.8	481	62	82	0.0090	1.0
	5x10 ⁻⁶	162.6	476	62	86	0.1328	13.3
	7x10 ⁻⁶	154.9	475	60	84	0.1738	17.4
	9x10 ⁻⁶	133.1	476	58	82	0.2901	29.0
	11x10 ⁻⁶	115.9	473	56	82	0.3818	38.2
A ₅	1x10 ⁻⁶	113.8	476	55	85	0.3930	39.3
	3x10 ⁻⁶	186.5	475	65	88	0.0053	0.50
	5x10 ⁻⁶	180.8	480	70	92	0.0357	3.60
	7x10 ⁻⁶	155.6	478	64	92	0.1701	17.0
	9x10 ⁻⁶	138.7	479	68	92	0.2603	26.0
	11x10 ⁻⁶	121.6	475	65	91	0.3515	35.2
	11x10 ⁻⁶	115.2	472	62	90	0.3856	38.6

**Figure 8.** Weight loss-time curves for C-Steel dissolution in 1 M H₂SO₄ with and without addition of 1x10⁻³ M KI in presence of different concentrations of A₁ at 30 °C.

3.2. Galvanostatic polarization measurements

Figure 9 shows the galvanostatic polarization curves for C-steel dissolution in 1 M H₂SO₄ in absence and presence of different concentration of inhibitor [A₁] at 30 °C. Similar curves were obtained for other inhibitors (not shown).

The numerical values of the variation of the corrosion current density (i_{corr}), the corrosion potential (E_{corr}), Tafel slopes (β_a & β_c), degree of surface coverage (θ) and the inhibition efficiency (%) with the concentrations of inhibitors (A₁₋₅) are given in Table 6. The results indicate that:

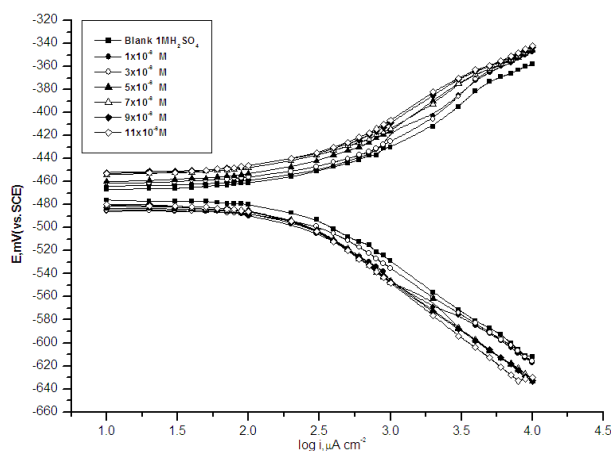
1- The cathodic and anodic curves obtained exhibit Tafel-type behavior. Addition of thiazole derivatives increased both the cathodic and anodic overvoltages and the presence of pyrazolone derivatives in solution inhibits both the hydrogen evolution and the anodic dissolution processes.

2- The corrosion current density (i_{corr}) decreases with increasing the concentrations of the thiazole derivatives which indicates that these compounds acts as inhibitors, and the

degree of inhibition depends on the concentration and type of inhibitors present.

3- The slopes of the anodic and the cathodic Tafel lines (β_a & β_c) were slightly changed on increasing the concentration of the tested compounds. This indicates that there is no change of the mechanism of inhibition in presence and absence of inhibitors. The thiazole derivatives are mixed-type inhibitors, but the cathode is more polarized than the anode when an external current was applied. The higher values of Tafel slopes can be attributed to surface kinetic process rather the diffusion-controlled process.

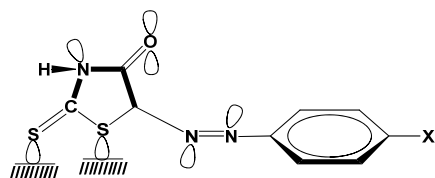
4- The orders of inhibition efficiency of all inhibitors at different concentrations as given by polarization measurements are listed in Table 7. The results are in good agreement with that obtained from weight-loss measurements.

**Figure 9.** Polarization curves for the dissolution C-Steel in 1 M H₂SO₄ in presence and absence of different concentrations of A₁ at 30 °C.

3.3. Chemical structure and corrosion inhibition

Variation in structure of inhibitors molecules [A₁₋₅] takes place through the phenylazo group. So, the inhibition efficiency will depend on this part of the molecule.

A skeletal representation of the proposed mode of adsorption of studied compounds is shown in Figure 10 and clearly indicates the active adsorption centers.



- X: - OCH₃ (A₁)
 - CH₃ (A₂)
 - H (A₃)
 - Cl (A₄)
 - NO₂ (A₅)

Figure 10. Skeletal representation of the mode of adsorption of inhibitor compounds.

This order of increased inhibition efficiency of the additives can be accounted for in terms of polar effect [22] of the p-substituents on the phenylazo group. This behavior can be rationalized on the basis of the structure – corrosion inhibition relationship of organic compounds. Linear Free Energy Relationship (LFER) has previously been used to correlate the inhibition efficiency of organic compounds with their Hammett substituent constant [23], the LFER or Hammett relation is given by [24]:

$$\text{Log } k \text{ or } \%I = -\rho \sigma \quad [7]$$

where, ρ is the reaction constant. Those substituents which attract electrons from the reaction center are assigned positive σ values and those which are electron donating have negative σ values. Thus σ , is a relative measure of the electron density at the reaction center. The slope of the plot of $\%I$ or $\log k$ vs. σ is ρ and its sign indicates whether the process is inhibited by an increase or decrease of electron density at the electron center. Figure 11 shows that thiazole derivatives give a good correlation line ($\rho = -29.8$) which shows a weak dependence of adsorption character of the reaction center on the electron density of the ring with electron releasing substituents increasing inhibition.

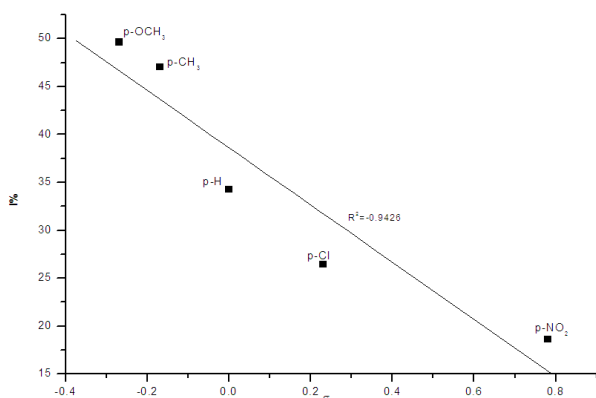
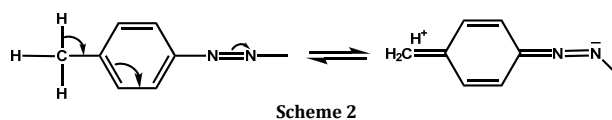


Figure 11. Variation of the inhibition efficiency (I%) with the substituent constant (σ) of the substituent group in para position on phenyl ring of azothiazole derivatives.

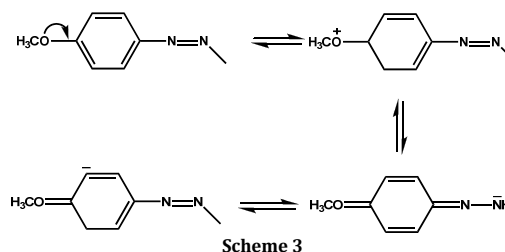
The weak dependence of the adsorption character of the reaction center of thiazole derivatives on the electron density of the ring may be due to the centers of adsorption is not thoroughly conjugated to the ring. Compound A₁ is the most efficient inhibitor because of the presence of highly electron releasing p-OCH₃ group ($\sigma = -0.27$) which enhances the delocalized π -electrons on the molecule and also may add an additional active center to the molecule due to its oxygen atom. Compound A₂ comes after compound A₁ in inhibition efficiency. Because it has p-CH₃ in the phenylazo group with ($\sigma = -0.17$) lower Hammett constant and hence lower sharing electron density to the molecule. Compounds A₃, A₄ and A₅ come after compounds A₁ and A₂ because they have positive σ values ($\sigma_{\text{H}} = 0$, $\sigma_{\text{Cl}} = +0.23$ and $\sigma_{\text{NO}_2} = +0.78$), and hence lower electron sharing to their molecules. The inhibition efficiency of these molecules is parallel to the increased order of electron withdrawing (electrophilic) character of these groups.

On the light of the previous discussions, the nature of substituted groups, whether electron donating or withdrawing reflects its effect on the inhibition efficiency. One can say that the methyl and methoxy groups increase the electron density on the active centers, consequently, the inhibition efficiency increases. It follows that the methoxy groups more efficient than the methyl one. From structural organic point of view, both methyl and methoxy groups have +R effect but the inductive effect is +I and -I, respectively. The methyl group has +R, but its effect is very little as a result of hyper conjugation (Scheme 2).



Scheme 2

In the case of methoxy group, the effect of +R is large and also the inductive effect, -I, thus, Scheme 3:



Scheme 3

Also methoxy group may add an additional active center and this increases the inhibition efficiency in case of methoxy group than in case of methyl group. On the other hand, the low efficiency of nitro derivatives than methyl and methoxy derivatives may due to:

- Its highest electrophilic character,
- it's easily reduction in acid medium and
- the evolved heat of hydrogenation may aids the desorption of the molecules.

In addition inhibitor (IV) is the least efficient inhibitor; this is due to the presence of -NO₂ group.

4. Conclusions

1. These compounds under investigation, the thiazole derivatives, are fairly efficient inhibitors for C-steel dissolution in 1 M H₂SO₄.

2. The adsorption of these compounds on C-steel surface was found to obey Temkin's adsorption isotherm.

3. From the effect of temperature, the activation parameters for the corrosion process (E_a^* , ΔH^* , ΔS^* and ΔG_{ads}^*) were calculated.

4. Galvanostatic polarization data indicate that, these compounds are mixed-type inhibitors, but the cathode is more polarized than the anode when an external current was applied.

5. The order of inhibition efficiency of all inhibitors as given by polarization measurements is in good agreement with that obtained from weight-loss measurements. This order was explained on the basis of the chemical structure and adsorption active centers of the compound.

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